



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 171771



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No: RA196

Due Date: 2/8/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/8/18	2/8/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	2/8/18	2/8/18	0.00	0.00	QC4		
125	DC	1 pcs	2/8/18	2/8/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/8/18	2/8/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	2/8/18	2/8/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084

DAS
21
9-89

FEB 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-011	Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-011	1	0	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 11:18 AM dart.lacelle.linda

DART
AEROSPACE
S040532

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Skidtube with Standard Wearplates Fits LH or RH

PART NO: D205-634-011

Original Serial #: S040532

Revision:

Operation:

Change No:

Start up Operation

CHG011

02/08/18

Job No: 171771

Inspection Sheet Complete RA196

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D205-634-011	S014819	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038943 17771	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 011. Add new labels no paper work needed.
D412-702-011	S025355	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038945 171772	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
D412-702-071	S011751	#VALUE!	☒ Yes	☒ Yes	☐ Yes	☐ Yes	STOCK	S038944 171773	Part originally ship but were stuck at customs. Kit complete. Repackage as per PPP. Stock with new batch number at CHG 003. Add new labels no paper work needed.
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		#VALUE!	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 5-Feb-18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								